

Section 1: Identification

Product

Product Code – Project 21 Resin
Product Name(s) – 1980, 2000, 2020, 2040
HMIS Ratings - Health 2, Fire 1, Reactivity 0

Company Identification

Contact

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Section 2: Hazards Identification

POTENTIAL HEALTH EFFECTS (See Section 11 for toxicological data.)

EYE:

May cause slight transient (temporary) eye irritation. Corneal injury is unlikely.

SKIN:

Prolonged exposure not likely to cause significant skin irritation. Repeated exposure may cause skin irritation. Has caused allergic skin reaction in humans. A single prolonged exposure is not likely to result in the material being absorbed through skin in harmful amounts.

INGESTION:

Single dose oral toxicity is considered to be extremely low. No hazards anticipated from swallowing small amounts incidental to normal handling operations.

INHALATION:

Vapors are unlikely due to physical properties.

SYSTEMIC (OTHER TARGET ORGAN) EFFECTS:

Except for skin sensitization, repeated exposures to low molecular weight epoxy resins of this type are not anticipated to cause any significant adverse effects.

CANCER INFORMATION:

Many studies have been conducted to assess the potential carcinogenicity of diglycidyl ether of bisphenol A (DGEBA). Although some weak evidence of carcinogenicity has been reported in animals, when all of the data are considered, the weight of evidence does not show that DGEBA is carcinogenic. Indeed, the most recent review of the available data by the International Agency for Research on Cancer (IARC) has concluded that DGEBA is not classified as a carcinogen.

TERATOLOGY (BIRTH DEFECTS):

DGEBA did not cause birth defects or other adverse effects on the fetus when pregnant rabbits were exposed by skin contact, the most likely route of exposure, or when pregnant rats or rabbits were exposed orally.

REPRODUCTIVE EFFECTS:

In animal studies, has been shown not to interfere with reproduction.

Section 3: Composition/Information on Ingredients

Reaction product of epichlorohydrin & bisphenol A

CAS# 025085-99-8 94%

Trade secret 6%

Colorless to slight yellow liquid. Epoxy odor. May cause allergic skin reaction.

Section 4: First Aid Measures

EYES: Flush eyes with plenty of water.

SKIN: Wash off in flowing water or shower.

INGESTION: No adverse effects anticipated by this route of exposure incidental to proper industrial handling.

INHALATION: No adverse effects anticipated by this route of exposure.

NOTE TO PHYSICIAN: No specific antidote. Supportive care. Treatment based on judgment of the physician in response to reactions of the patient.

Section 5: Firefighting Measures

FLAMMABLE PROPERTIES:

FLASH POINT: 485F, 252C

METHOD USED: ASTM D93, PMCC

AUTOIGNITION TEMPERATURE: Not applicable

FLAMMABILITY LIMITS

LFL: Not applicable

UFL: Not applicable

HAZARDOUS COMBUSTION PRODUCTS:

Under fire conditions polymers decompose. The smoke may contain polymer fragments of varying compositions in addition to unidentified toxic and/or irritating compounds. Hazardous combustion products may include and are not limited to phenolics, carbon monoxide and carbon dioxide.

OTHER FLAMMABILITY INFORMATION:

Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Dense smoke is emitted when burned without sufficient oxygen.

EXTINGUISHING MEDIA:

Water fog or fine spray, carbon dioxide, dry chemical, foam. Do not use direct water stream. May spread fire. Alcohol resistant foams (ATC type) are preferred if available. General purpose synthetic foams (including AFFF) or protein foams may function, but much less effectively. Water fog, applied gently may be used as a blanket for fire extinguishment.

FIRE FIGHTING INSTRUCTIONS:

Keep people away. Isolate fire area and deny unnecessary entry. Do not use direct water stream. May spread fire. Use water spray to cool fire exposed containers and fire affected zone until fire is out and

danger of re-ignition has passed. Move container from fire area if this is possible without hazard. Fight fire from protected location or safe distance. Consider use of unmanned hose holder or monitor nozzles. Immediately withdraw all personnel from area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Water fog, applied gently may be used as a blanket for fire extinguishment. Contain fire water run-off if possible. Fire water run-off, if not contained may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this MSDS.

PROTECTIVE EQUIPMENT FOR FIRE FIGHTERS:

Wear positive pressure self-contained breathing apparatus (SCBA) and protective firefighting clothing (includes firefighting helmet, coat, pants, boots, and gloves). Avoid contact with this material during firefighting operations. If contact is likely, change to full chemical resistant clothing with SCBA. This will not provide sufficient fire protection. Consider fighting fire from a remote location. For protective equipment in post-fire or non-fire clean up situations, refer to the relevant sections.

Section 6: Accidental Release Measures

PROTECT PEOPLE: Isolate area. Clear non-emergency personnel from area.

PROTECT THE ENVIRONMENT: Keep out of irrigation ditches, sewers, and water supplies.

CLEANUP:

Absorb with material such as sand, or polypropylene or polyethylene fiber products. Collect in suitable and properly labeled containers. Remove residual using hot soapy water. Residual can be removed with solvent. Solvents are not recommended for cleanup unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed. Consult appropriate solvent MSDS for handling information.

Section 7: Handling and Storage

PRECAUTIONS FOR SAFE HANDLING:

Avoid use of unsupervised electric band heaters. Failures of electric band heaters have been reported to cause drums of liquid epoxy resin to explode and catch fire. Application of a direct flame to a container of liquid epoxy resin can also cause explosion and/or fire.

STORAGE STABILITY:

Storage duration: 12 Months From the data on storage duration in this safety data sheet no agreed statement regarding the warrantee of application properties can be deduced.

STORAGE TEMPERATURES:

Store at room temperature.

HANDLING PREPARATION:

Heat resin throughout to 80F-100F. Shake well to ensure CE and/or optical brightener is sufficiently mixed. Chemical may settle over time.

Note: The warmer the resin, the lower the viscosity, the easier to work with, the faster the reaction with hardener.

Section 8: Exposure Controls/Personal Protection

ENGINEERING CONTROLS: Good general ventilation should be sufficient for most conditions.

PERSONAL PROTECTIVE EQUIPMENT

EYE/FACE PROTECTION: Use safety glasses.

SKIN PROTECTION:

Use protective clothing impervious to this material. Selection of specific items such as face shield, glove, boots, apron, or full-body suit will depend on operation. Remove contaminated clothing immediately, wash skin with soap and water, and launder clothing before reuse.

RESPIRATORY PROTECTION: No respiratory protection should be needed.

EXPOSURE GUIDELINE(S): None established.

Section 9: Physical and Chemical Properties

APPEARANCE: Colorless to slight yellow liquid to semi-solid.

ODOR: Faint epoxy odor.

VAPOR PRESSURE: Not applicable

VAPOR DENSITY: Not applicable

BOILING POINT: Not applicable

SOLUBILITY IN WATER: None

SPECIFIC GRAVITY: 1.16

Section 10: Stability and Reactivity

CHEMICAL STABILITY:

Stable under recommended storage conditions. See Storage, Section 7.

CONDITIONS TO AVOID:

Potentially violent decomposition can occur above 350C (662F). Generation of gas during decomposition can cause pressure in closed systems. Pressure build-up can be rapid.

INCOMPATIBILITY WITH OTHER MATERIALS:

Avoid contact with oxidizing materials, acids, and bases. Avoid unintended contact with amines.

HAZARDOUS DECOMPOSITION PRODUCTS:

Hazardous decomposition products depend upon temperature, air supply and the presence of other materials. Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide and water.

HAZARDOUS POLYMERIZATION:

Will not occur by itself. Masses of more than one pound (0.5 kg) of product plus an aliphatic amine will cause irreversible polymerization with considerable heat buildup.

Section 11: Toxicological Information

SKIN: The LD50 for skin absorption in rabbits is 20,000 mg/kg.

INGESTION: The oral LD50 for rats is >5000 mg/kg.

MUTAGENICITY (EFFECTS ON GENETIC MATERIAL): Animal mutagenicity studies were negative. In vitro mutagenicity studies were negative in some in some cases and positive in others.

Section 12: Ecological Information

ENVIRONMENTAL FATE MOVEMENT & PARTITIONING:

Bioconcentration potential is moderate. (BCF between 100 and 3000 or Log Pow between 3 and 5). Potential for mobility in soil is low (Koc between 500 and 2000). Measured log octanol/water partition coefficient (log Pow) is 3.7-3.9. Soil organic carbon/water partition coefficient (Koc) is estimated to be 1800-4400. Henry's Law Constant (H) is estimated to be $<6.94E-09$ atm-m³/mole. Log octanol/water partition coefficient (log Pow) is estimated, using a structural fragment method, to be 3.84.

DEGRADATION & PERSISTENCE:

Theoretical oxygen demand (ThOD) is calculated to be 2.35 p/p. In the atmospheric environment, material is estimated to have a tropospheric half-life of 1.92 hr. Biodegradation reached in Modified Zahn-Wellens/EMPA Test (OECD Test No. 302B) after 28 days: 12%. 20-Day biochemical oxygen demand (BOD20) is $<2.5\%$.

ECOTOXICOLOGY:

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in most sensitive species). Acute LC50 for water flea *Daphnia magna* is 1.3 mg/L. Acute LC50 for fathead minnow (*Pimephales promelas*) is 3.1 mg/L. Toxicity to aquatic species occurs at concentrations greater than water solubility. Maximum acceptable toxicant concentration (MATC) in water flea *Daphnia magna* is 0.55 mg/L. Growth inhibition threshold in bacteria is >42.6 mg C/L. Inhibitory concentration (IC50) in OECD Activated Sludge Respiration Inhibition Test (OECD Test No. 209) is >100 mg/L.

Section 13: Disposal Considerations

Waste disposal of substance:

Incinerate in a licensed facility. Do not discharge substance/product into sewer system.

Container disposal:

Dispose of in a licensed facility. Recommend crushing, puncturing or other means to prevent unauthorized use of used containers.

Whatever cannot be saved for recovery or recycling should be handled as hazardous waste (if applicable) and sent to a RCRA approved incinerator or disposed in a RCRA approved waste facility. Processing, use or contamination of this product may change the waste management options. State and local disposal regulations may differ from federal disposal regulations. Dispose of container and unused contents in accordance with federal, state, and local requirements.

Section 14: Transportation Information

Department of Transportation Classification: Not Hazardous D.O.T. Proper Shipping Name: Not Regulated Other Requirements: This product contains no toxic chemicals subject to the report requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (EPRCA) and of 40 CFR 372.

The information contained herein is based on the data available to us and is believed to be correct. However, Resin Research Inc. makes no warranty, expressed or implied, regarding the accuracy of these data or the results to be obtained from the use thereof. Resin Research assumes no responsibility for injury from the use of the product described herein.

Check with your local/federal logistic and shipping companies for proper classification of material.

Section 15: Regulatory Information

NOTICE:

The information herein is presented in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied is given. Regulatory requirements are subject to change and may differ from one location to another; it is the buyer's responsibility to ensure that its activities comply with federal, state, or provincial, and local laws. The following specific information is made for the purpose of complying with numerous federal, state, or provincial, and local laws and regulations. See other sections for health and safety information.

U.S. REGULATIONS

SARA 313 INFORMATION:

To the best of our knowledge, this product contains no chemical subject to SARA Title III Section 313 supplier notification requirements.

SARA HAZARD CATEGORY:

This product has been reviewed according to the EPA "Hazard Categories" promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

An immediate health hazard This product has been classified as "an immediate health hazard" due to the potential for allergic skin reaction.

TOXIC SUBSTANCES CONTROL ACT (TSCA):

All ingredients are on the TSCA inventory or are not required to be listed on the TSCA inventory.

STATE RIGHT-TO-KNOW:

This product is not known to contain any substances subject to the disclosure requirements of New Jersey
Pennsylvania

OSHA HAZARD COMMUNICATION STANDARD:

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CANADIAN REGULATIONS REGULATORY INFORMATION

WHMIS INFORMATION: The Canadian Workplace Hazardous Materials Information System (WHMIS) Classification for this product is:

D2B - skin sensitizer

Refer elsewhere in the MSDS for specific warnings and safe handling information. Refer to the employer's workplace education program.

CPR STATEMENT:

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

HAZARDOUS PRODUCTS ACT INFORMATION:

This product contains the following ingredients which are Controlled Products and/or on the ingredient Disclosure List (Canadian HPA section 13 and 14):

COMPONENTS: CAS

Reaction product of 025085-99-8 100%
epichlorohydrin &
bisphenol A

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA):

All substances in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

Section 16: Other Information

DISCLAIMER:

Resin Research, Inc. provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy. This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product. Individuals receiving the information must exercise their independent judgment in determining its appropriateness for a particular purpose.

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